

Date: Wednesday, 6/6/2007 1:48:12 PM
 User: Kim Johnston

Process Sheet

Customer	CU-DAR001	Dart Helicopters Services	Drawing Name	WASHER
Job Number	32776			
Estimate Number	11045			
P.O. Number	N/A		Part Number	D2813
This Issue	6/6/2007	S.O. No. N/A	Drawing Number	D2813 REV A
Prsht Rev.	NC		Project Number	N/A
First Issue	N/A	Type MACHINED PARTS	Drawing Revision	A
Previous Run	29396		Material	N/A
Written By			Due Date	6/30/2007
Checked & Approved By	JLJ 07.06.07			
Comment	Est Rev:C Now Turned 06-02-24 JLM Est Rev:B 00.11.16 Changed material EC			

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	MDELRINR2000	DELRIN ROUND BAR 2.00"
Comment: Qty.: 0.0168 f(s)/Unit Total : 0.6720 f(s) Delrin Round Bar 2.00" (MDELRINR2000) <i>86/20 07/08/20</i> Batch: <i>M104930</i>		
2.0	HARDINGE	HARDINGE CNC LATHE SMALL
Comment: 1-TURN AS PER FOLIO FA637 & DWG D2813, FOLIO REV: <u>A</u> DWG REV: <u>A</u> 2-DEBURR AS REQUIRED <i>86/20 07/08/20</i>		
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
Comment: INSPECT PARTS AS THEY COME OFF MACHINE <i>86/20 07/08/20 66</i>		
4.0	QC8	SECOND CHECK
Comment: SECOND CHECK <i>86 07.08.20 66</i>		
5.0	PACKAGING 1	PACKAGING RESOURCE #1
Comment: PACKAGING RESOURCE #1 Identify and Stock <i>STY48</i> Location: <i>PC 7/9/04 (68)</i>		

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA:  Date: 07/09/04
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Wednesday, 6/6/2007 1:48:12 PM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: WASHER

Job Number: 32776

Part Number: D2813

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



(26)

Comment: FINAL INSPECTION/W/O RELEASE

7/09/04

Job Completion



7/09/04

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART AEROSPACE LTD	Work Order:	32776
Description: Washer	Part Number:	D2813
Inspection Dwg: D2813	Rev: A	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X First Article Prototype

Measured by:	<i>IG</i>
Date:	9/6/30

Audited by: J. S.
Date: 07/08/30

Prototype Approval:	N/A
Date:	N/A

Rev	Date	Change	Revised by	Approved
A	06.11.13	New Issue	KJ/JLM	<i>[Signature]</i>

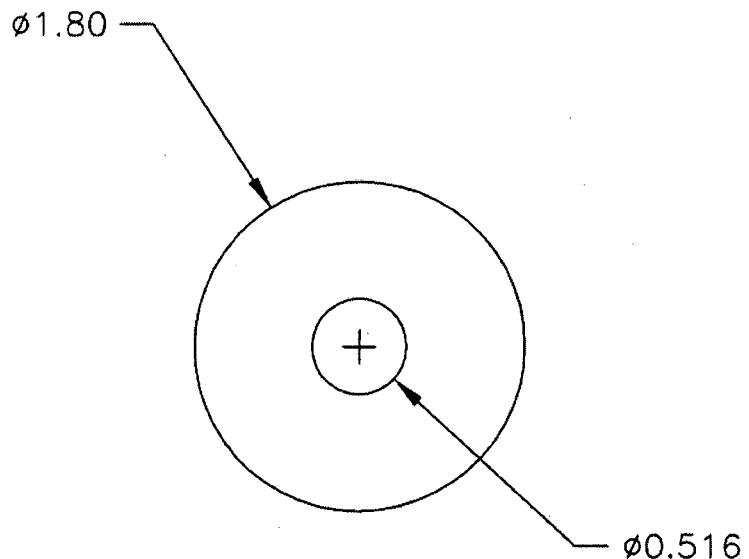
DART

DART COPY/ISSUE CENTER

DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO.	REV. A
		D2813	SHEET 1 OF 1
DATE		TITLE	SCALE
00.11.03		WASHER	1:1
A	00.11.03	NEW ISSUE	

RELEASED

00.11.13



MATERIAL: DELRIN OR TEFLON OR UHMW 0.063 THICK
TOLERANCES PER DART QSI 018 UNLESS OTHERWISE NOTED
THIS PART CAN BE MADE FROM D2551

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WORK ORDER
32776

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